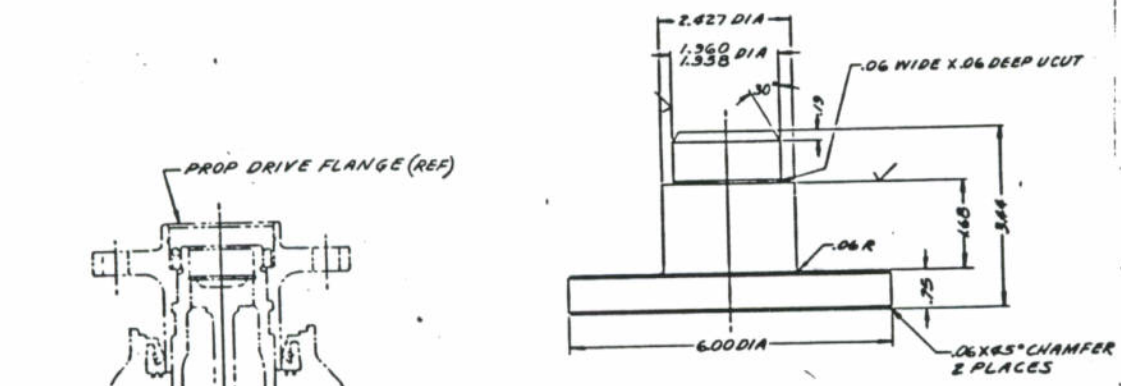
SHOP COPY



NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
   a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
   b) VENDOR NAME OR TRADEMARK.
2. BLACK OXIDE PER AMS 2485.
3. COAT WITH GREASE FOR FULL PROTECTION AGAINST CORROSION.

REDUCED PRINT

REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED

BREAK SHARP EDGES .020 UOS

MILLIMETER DIMENSIONS SPECIFIED		
TOL. ON ANGLES = 1°		
TOL. ON 3 PLACE DECIMALS = .010		
TOL. ON 2 PLACE DECIMALS = .02		
4-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC		
MATL. SEE ITEM		
HEAT TREAT AND HARDNESS		
SURFACE TEXT. NOTED	INSPECTION	

4# APPROVALS	DATE
DRAWN H.R. POLK	
CHECKED	
CHF. DR. Fredry	
METALLURGY	
ENGR. 1	
ENGR. 2 A.Y.	
ENGR. 3 E.J.R.	
FINAL R.J.H.	
REVIEW APPROVAL	

USED ON ENGINE MODELS 250 SERIES

AMS 2485

DRAWING PRACTICE
SURFACE TEXTURE
SCREW THREADS
GENERAL SPECIFICATIONS

ALLISON DIVISION
GENERAL MOTORS CORPORATION
INDIANAPOLIS, INDIANA

TITLE FIXTURE-SUPPORT, PROPELLER SHAFT

MODEL

APPLICATION SEE SEPARATE PARTS LIST

SIZE	CODE IDENT	DWG. No.
D	73342	6872202

SCALE 1/1 SHEET 1 OF 1

6872202

REF—